T TAKES WORLDWIDE CONTINGENCY PLAN

BUILIDING AUTOMATION WHATEVER IT TAKE

WHATEVER IT TAKES FACILITY OPERATIONS

TECHNICAL SUPPORT WHATEVER IT TAKES

WHATEVER IT TAKES SECURITY SOLUTIONS

DISASTER RESPONSE

JOHNSON CONTROLS

ENERGY EFFICIENCY

Report Documentation Page

Form Approved
OMB No. 0704-0188

1. REPORT DATE	2. REPORT TYPE	3. DATES COVERED
26 FEB 2004	**N/A**	**-**

4. TITLE AND SUBTITLE	5a. CONTRACT NUMBER
New Energy Saving Strategiesfor HVAC Control Systems	5b. GRANT NUMBER
	5c. PROGRAM ELEMENT NUMBER
6. AUTHOR(S)	5d. PROJECT NUMBER
	5e. TASK NUMBER
	5f. WORK UNIT NUMBER
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) **Johnson Controls, Inc.**	8. PERFORMING ORGANIZATION REPORT NUMBER
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)	10. SPONSOR/MONITOR'S ACRONYM(S)
	11. SPONSOR/MONITOR'S REPORT NUMBER(S)

12. DISTRIBUTION/AVAILABILITY STATEMENT
Approved for public release, distribution unlimited

13. SUPPLEMENTARY NOTES
See also ADM001865, Industrial Process and Energy Optimization. Proceedings of the Industry Workshop Held in Gettysburg, PA, 25-27 February 2004., The original document contains color images.

14. ABSTRACT

15. SUBJECT TERMS

16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT	18. NUMBER OF PAGES	19a. NAME OF RESPONSIBLE PERSON
a. REPORT	b. ABSTRACT	c. THIS PAGE			
unclassified	**unclassified**	**unclassified**	**UU**	**26**	

JCI Federal Business Goal

- "***Help the Army Accomplish its Mission Critical Goals***"
  - Energy security
    - Constant power
    - Secure facilities
    - Reduce energy usage
  - Base sustainability
    - Water resources
    - Infrastructure revitalization
  - BRAC 2005
    - Keep SWRO installations open
    - Master planning
    - Added value to the bases
  - Reduce capital budget burden

Army Systems and Services

- Energy Savings Performance Contracting
- Security Systems
- Fire Systems
- Construction Management
- Mechanical Equipment and BAS Service Contracts
- Facility Management
- Building Automation Systems

ESPC Overview

- ESPC Vehicles
  - Corps of Engineers
  - Department of Energy
  - GSA
  - MEDCOM
- ESPC Energy Conservation Measure Examples
  - Energy Security
  - Lighting
  - Water
  - Re-commissioning
  - Infrastructure improvements
  - Peak shaving
  - Building Automation Systems - Digital controls

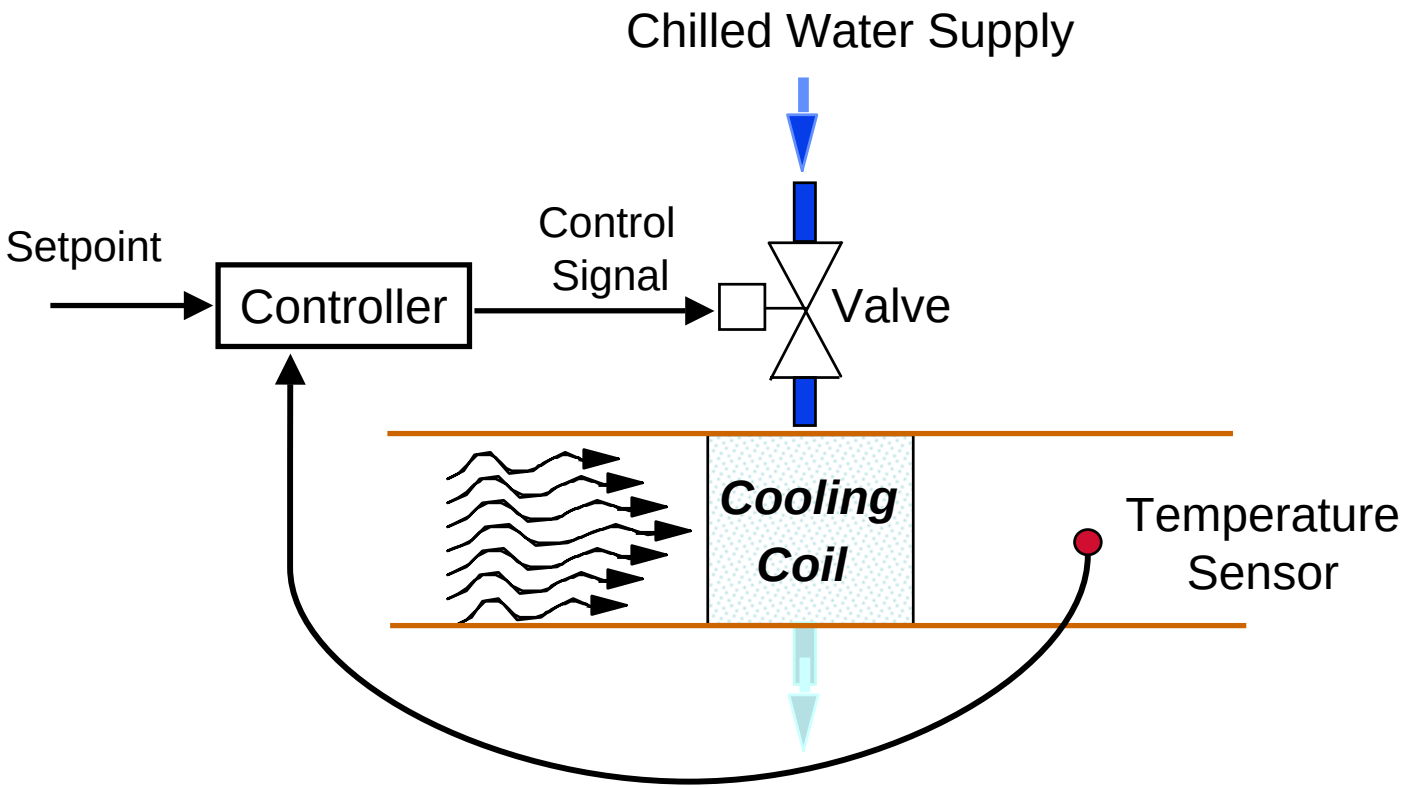
New Energy Saving Strategies for HVAC Control Systems

John E. Seem, Ph.D.

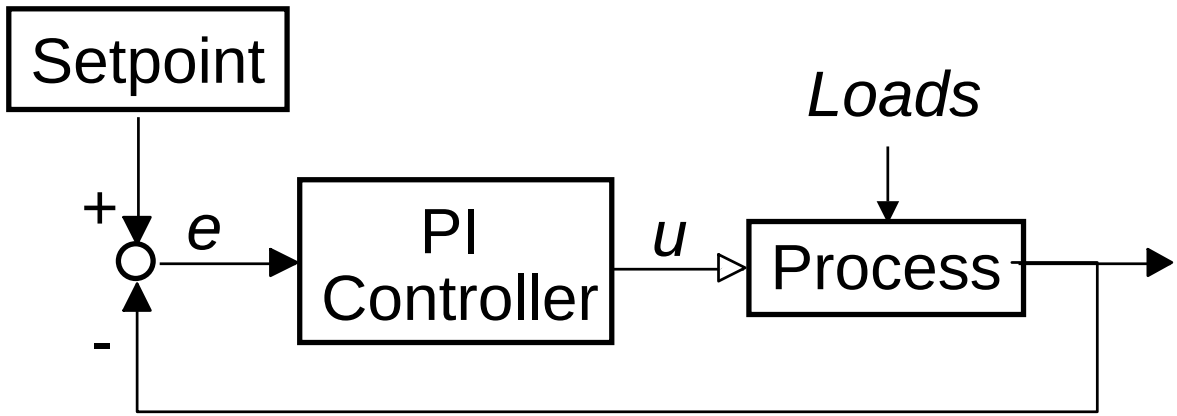
Agenda

- Adaptive Feedback Control
- Fault Detection & Diagnostics
- Sequencing Control
- Energy Optimization Control

Feedback Control System



PI Controller



Gain

$$u(t) = \bar{u} + K\left[e(t) + \frac{1}{\tau_I}\int_0^t e(t^*)dt^* \right]$$

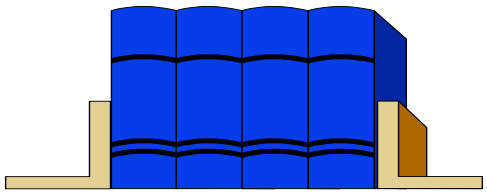
Integral Time

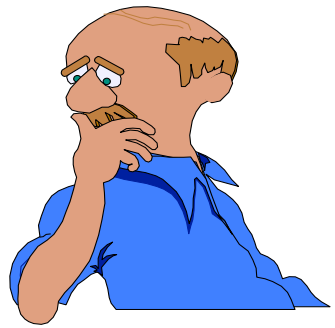
Problem

Although PID Controllers are common and well known, they are often *poorly tuned*.

Åström and Hagglund (1988)
Automatic Tuning of PID Controllers

Adaptive Feedback Control





\+ Thousands of Papers

\- Hard to Develop Industrial Controller

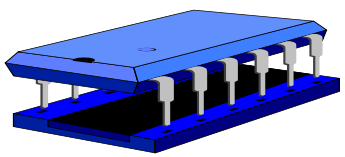
<u>Approaches</u>

- Self-Tuning Control
- Model Reference Adaptive Control
- Pattern Recognition Adaptive Control

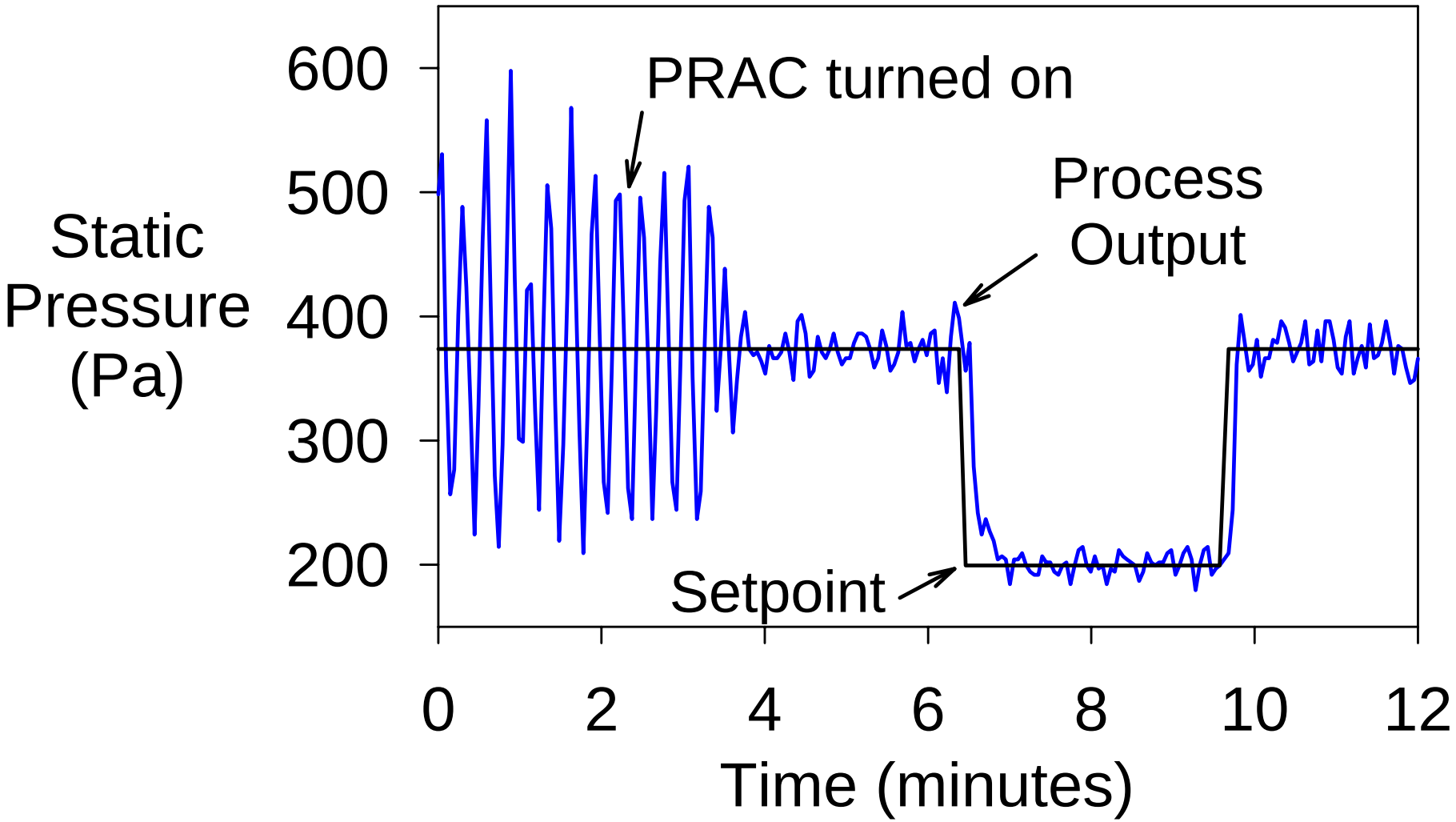
Research Objective: Adaptive Feedback Control

Develop Continuous Tuning Method for PI Controllers

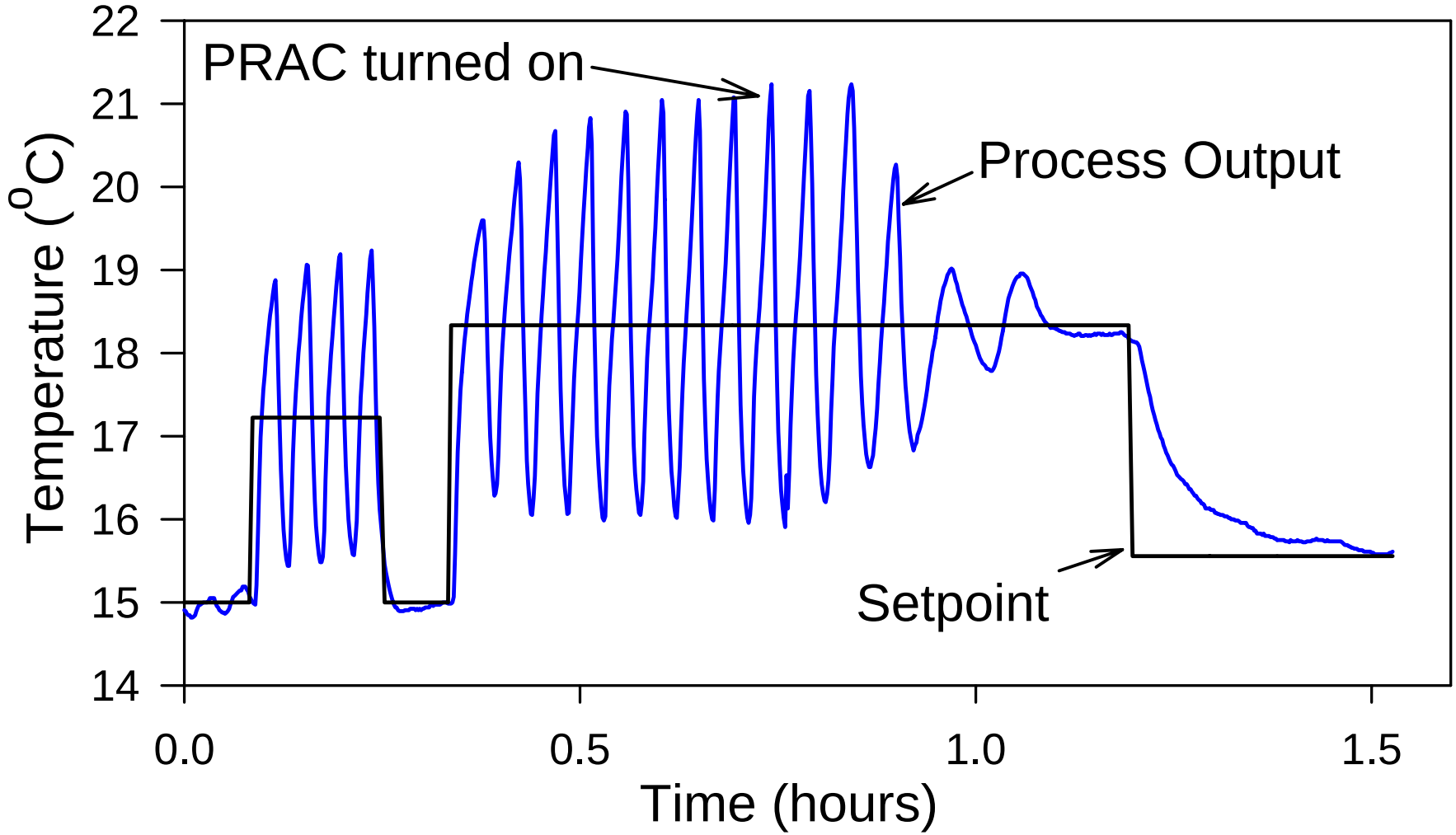
Features

- Easy to Use
- Near-Optimal Performance (IAE)
  - Load Disturbances
  - Setpoint Changes
- Robust
- Low  Requirements

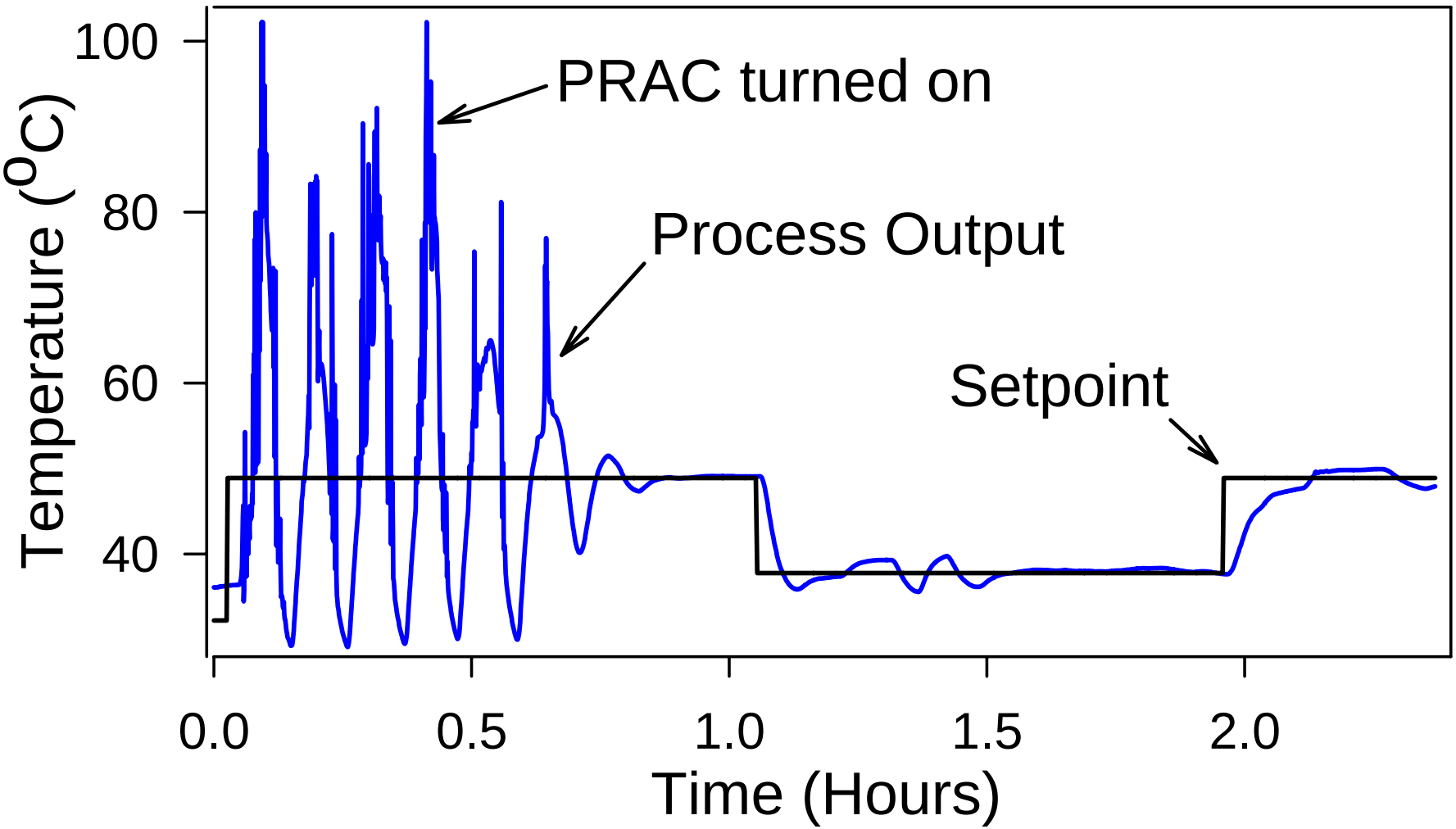
Field Test: Static Pressure



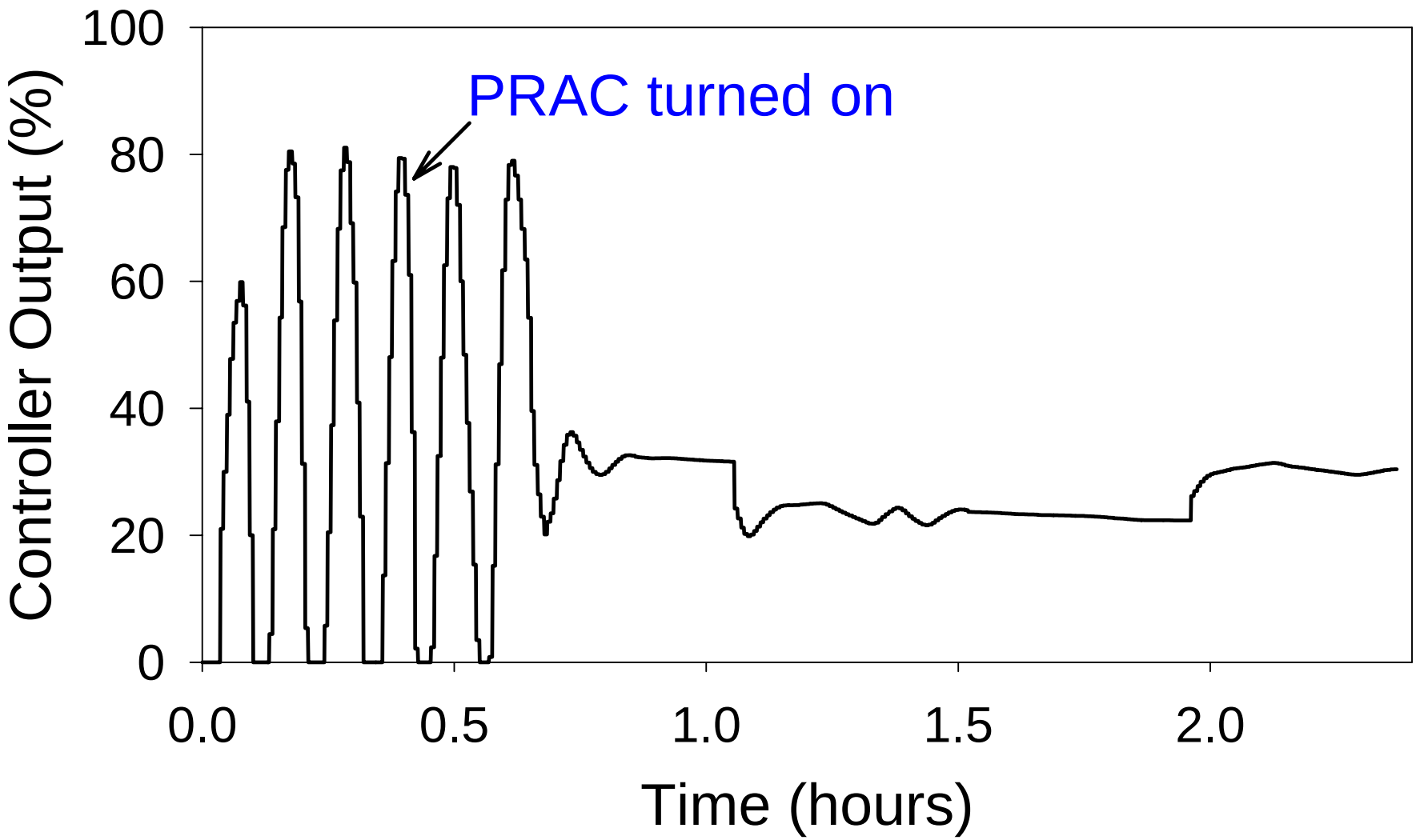
Field Test: Cooling Coil



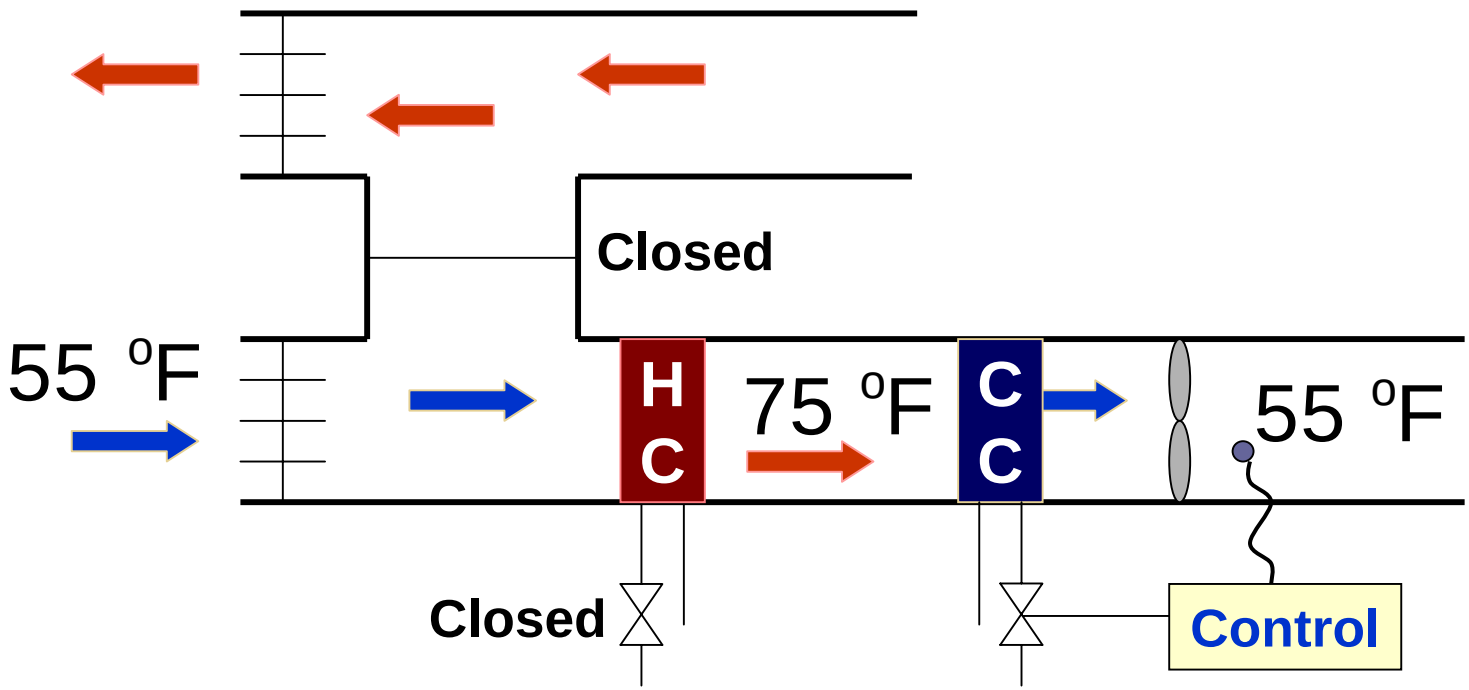
Field Test: Heating Coil



Field Test: Heating Coil



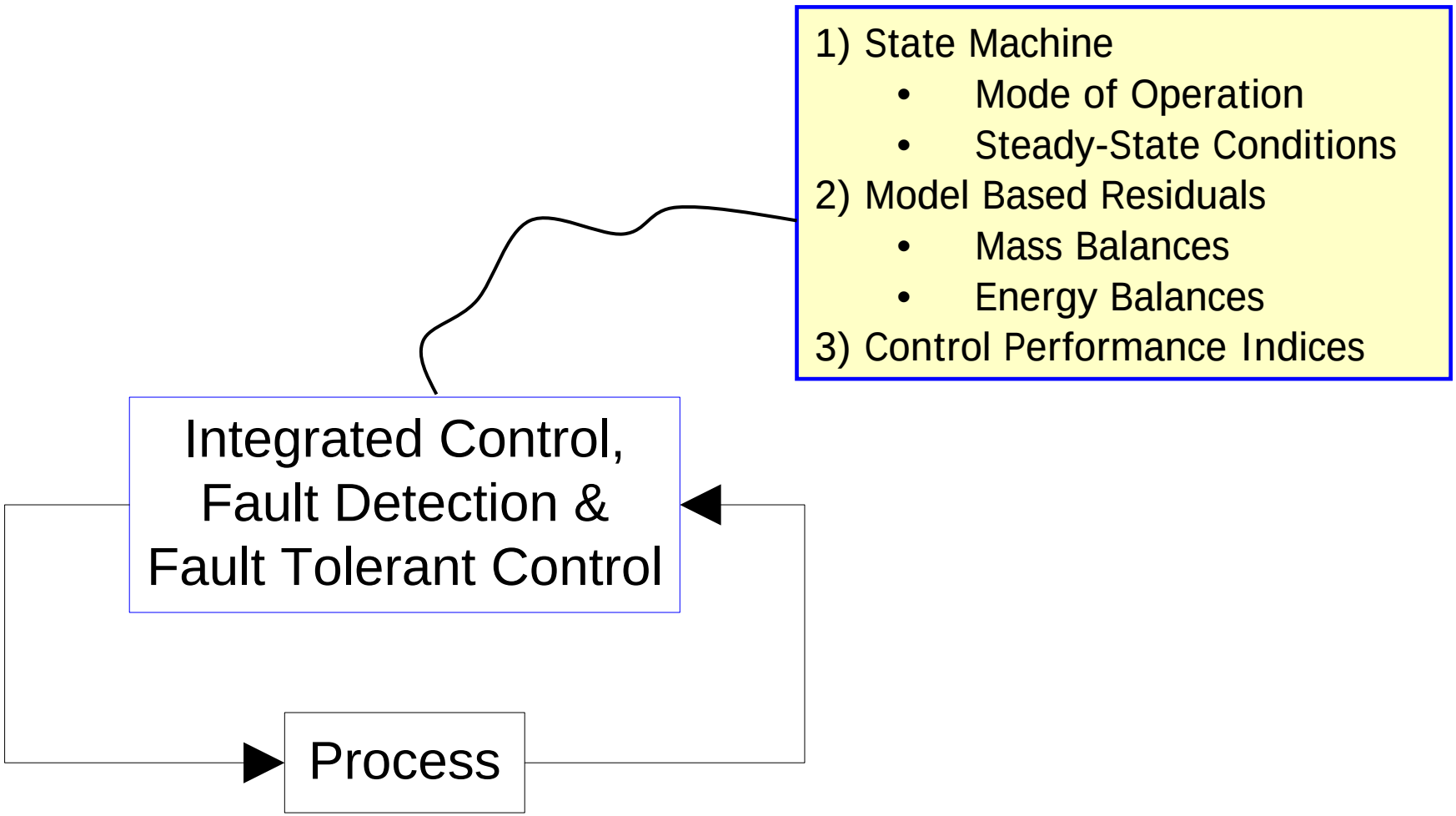
AHU Fault Detection



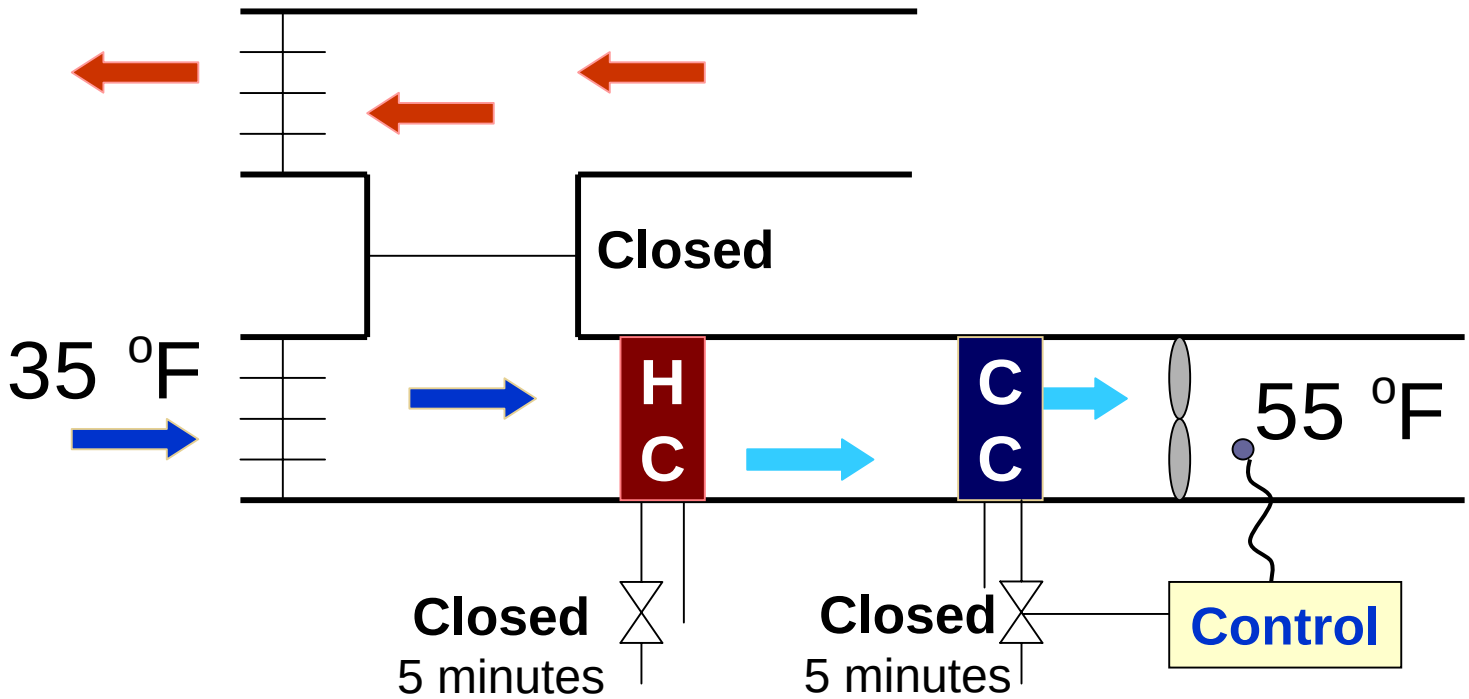
Research Objective

- Detect leaky valves, stuck dampers, …
- No additional sensors

Approach for AHU Fault Detection



Residual Generation

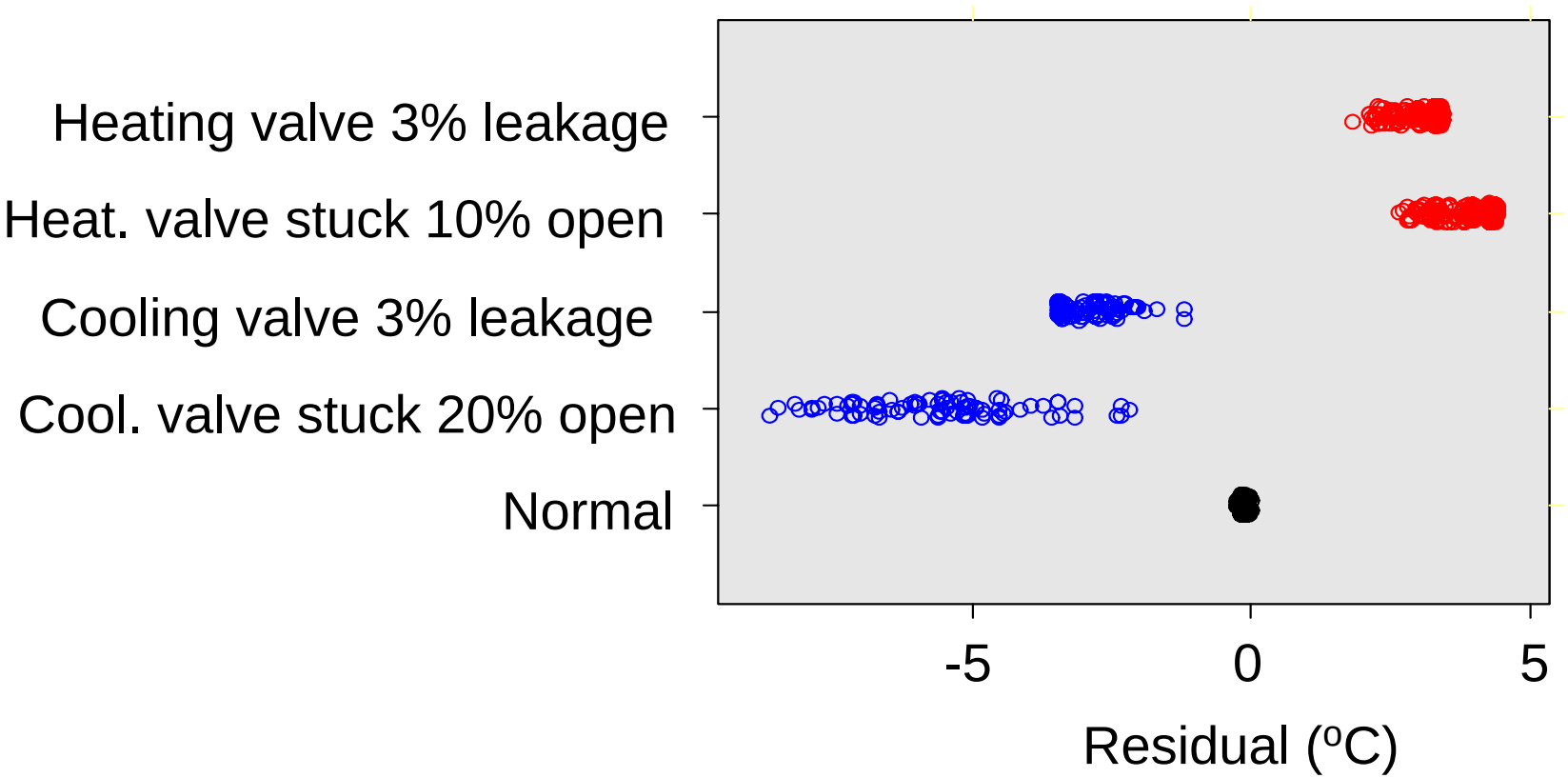


$$\text{Residual} = T_{supply} - T_{outdoor} - \hat{T}_{fan}$$

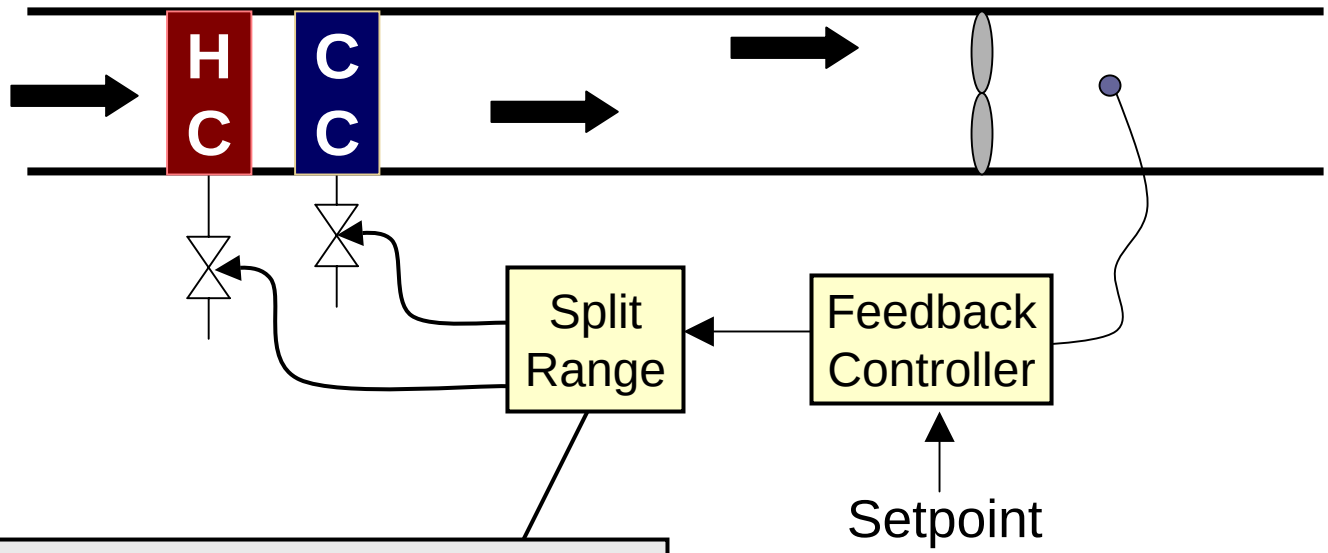
$$= 55\ ^{0}\text{F} - 35\ ^{0}\text{F} - 1\ ^{0}\text{F}$$

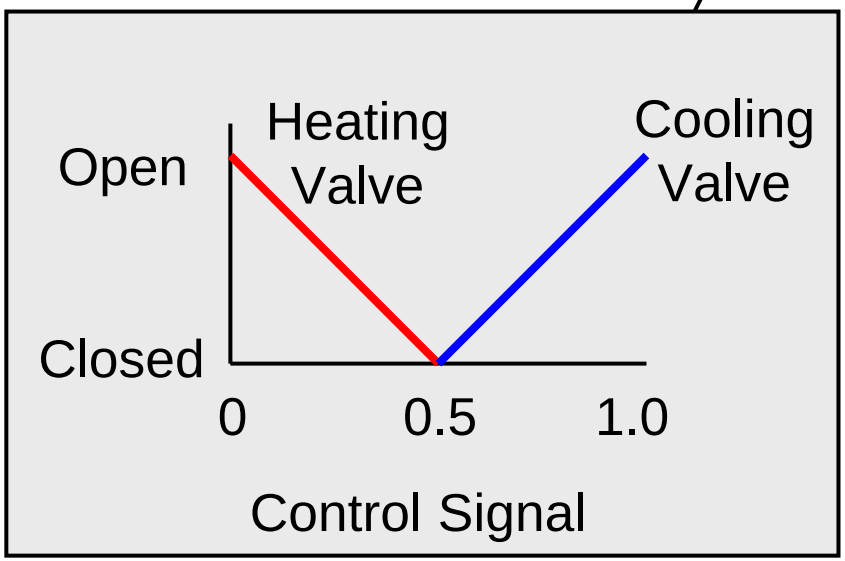
$$= 19\ ^{0}\text{F}$$

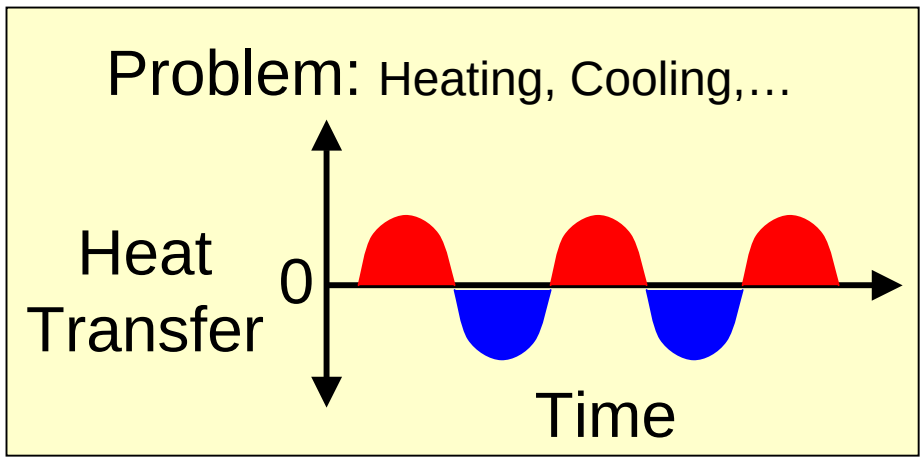
Simulation Results from Dr. John House



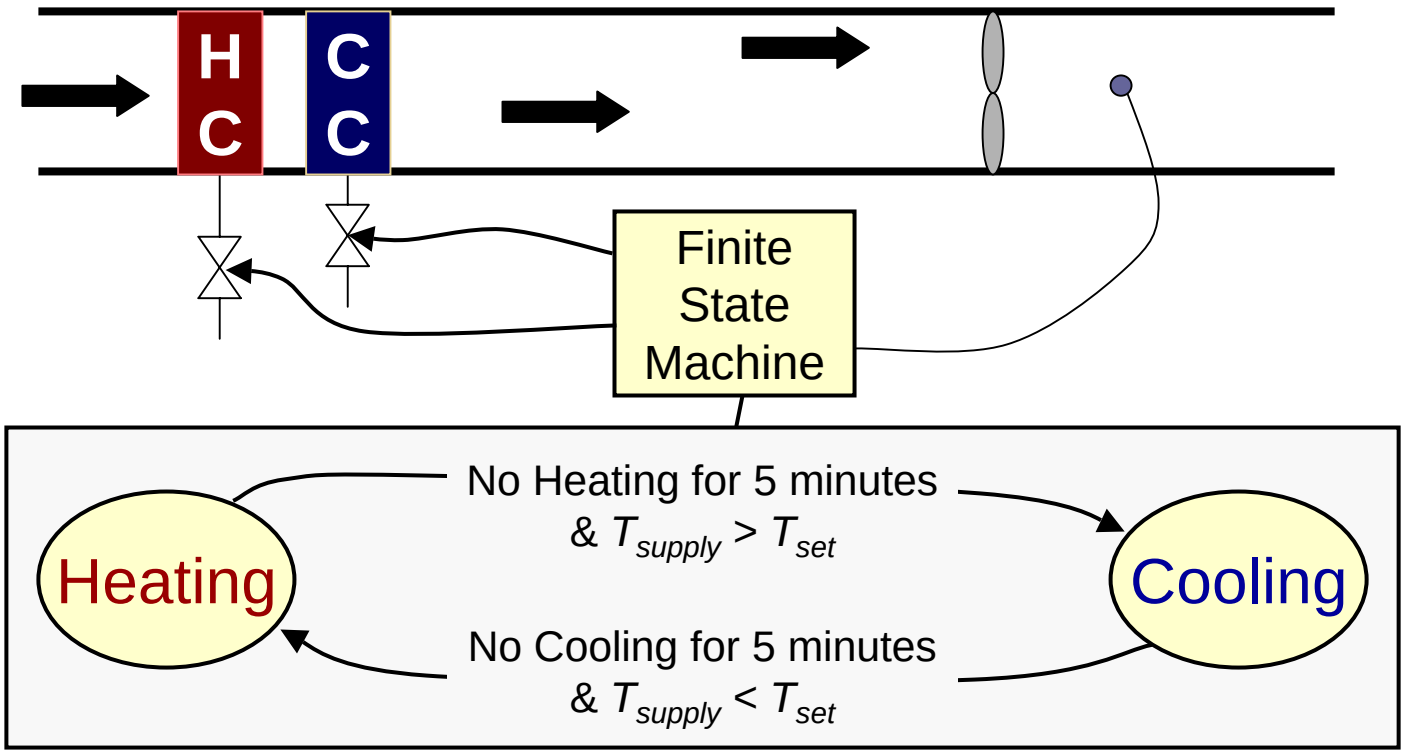
Split Range Control

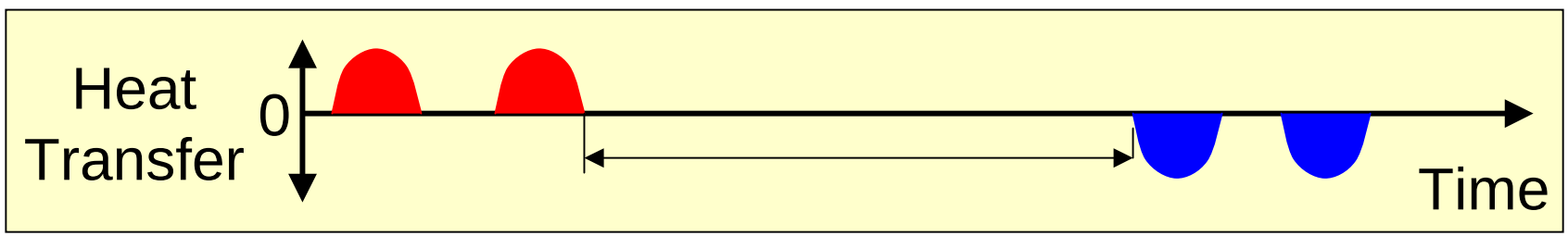




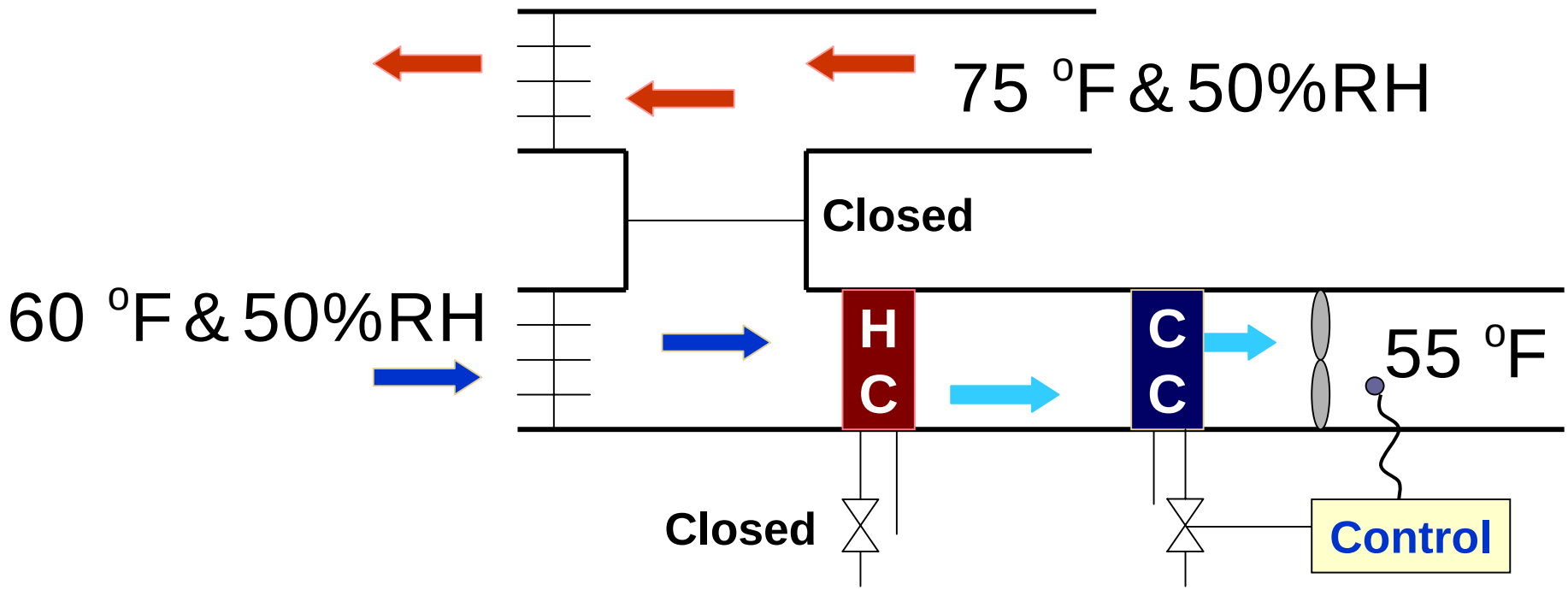


Finite State Machine

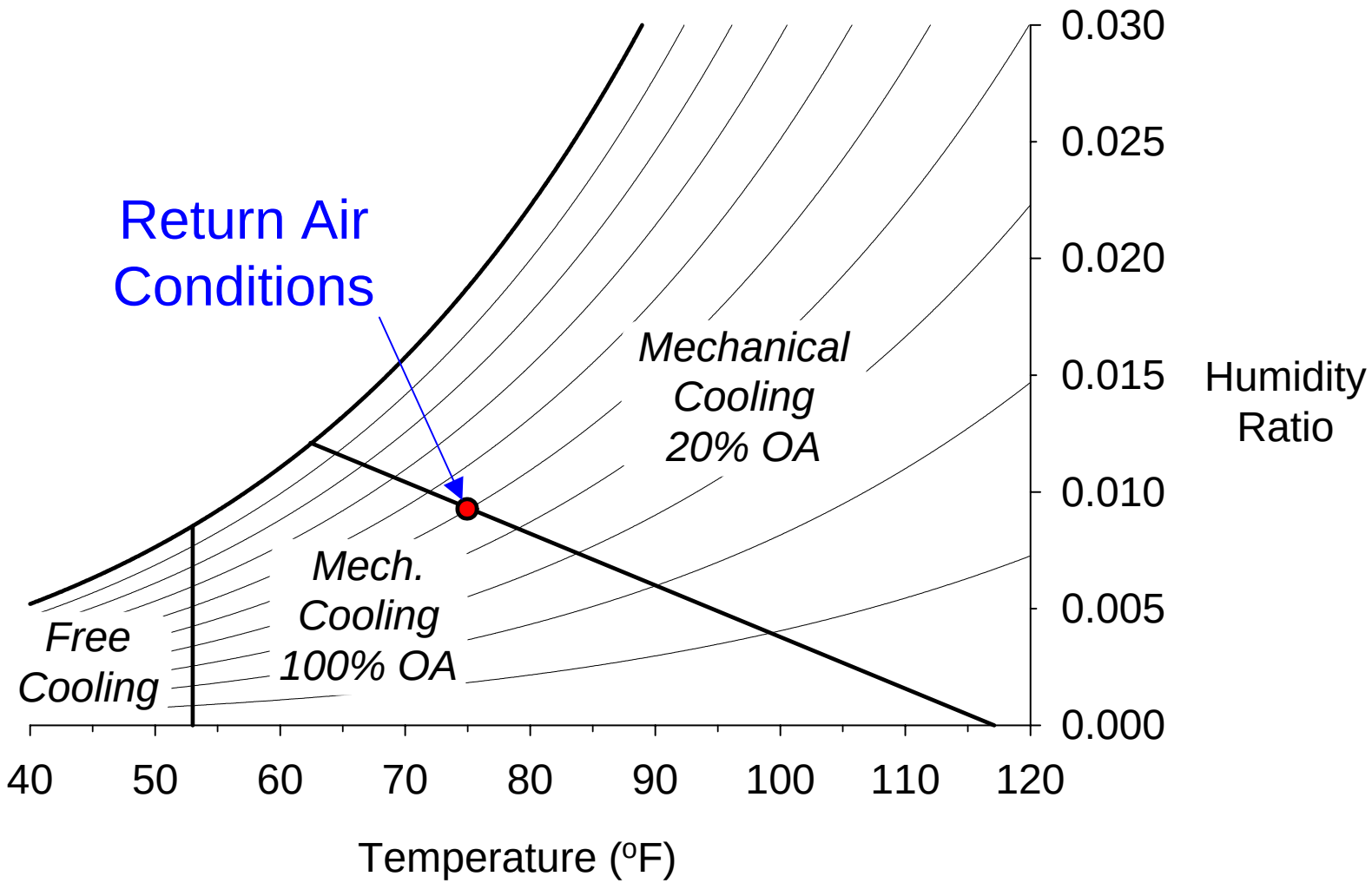




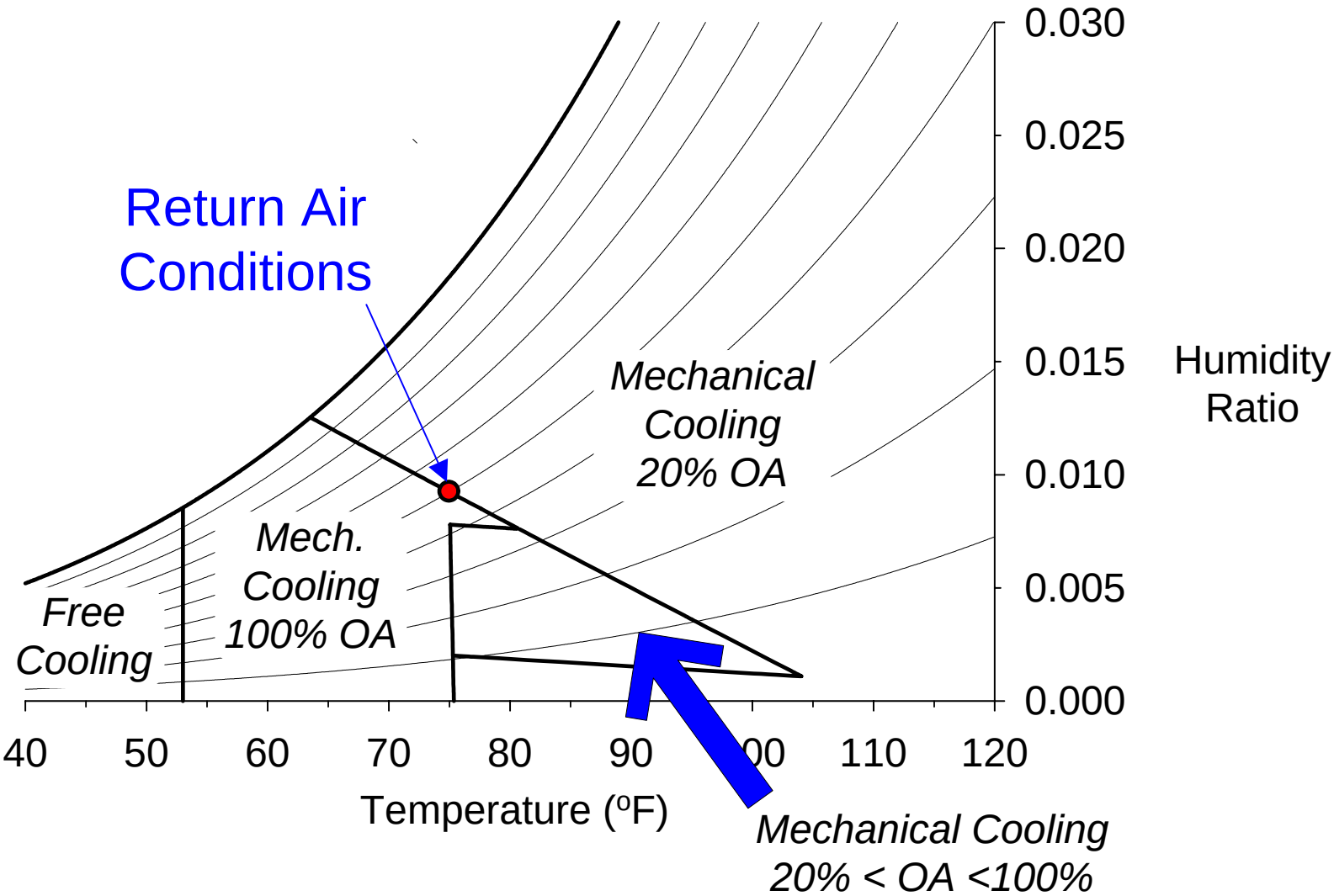
Air Side Economizer



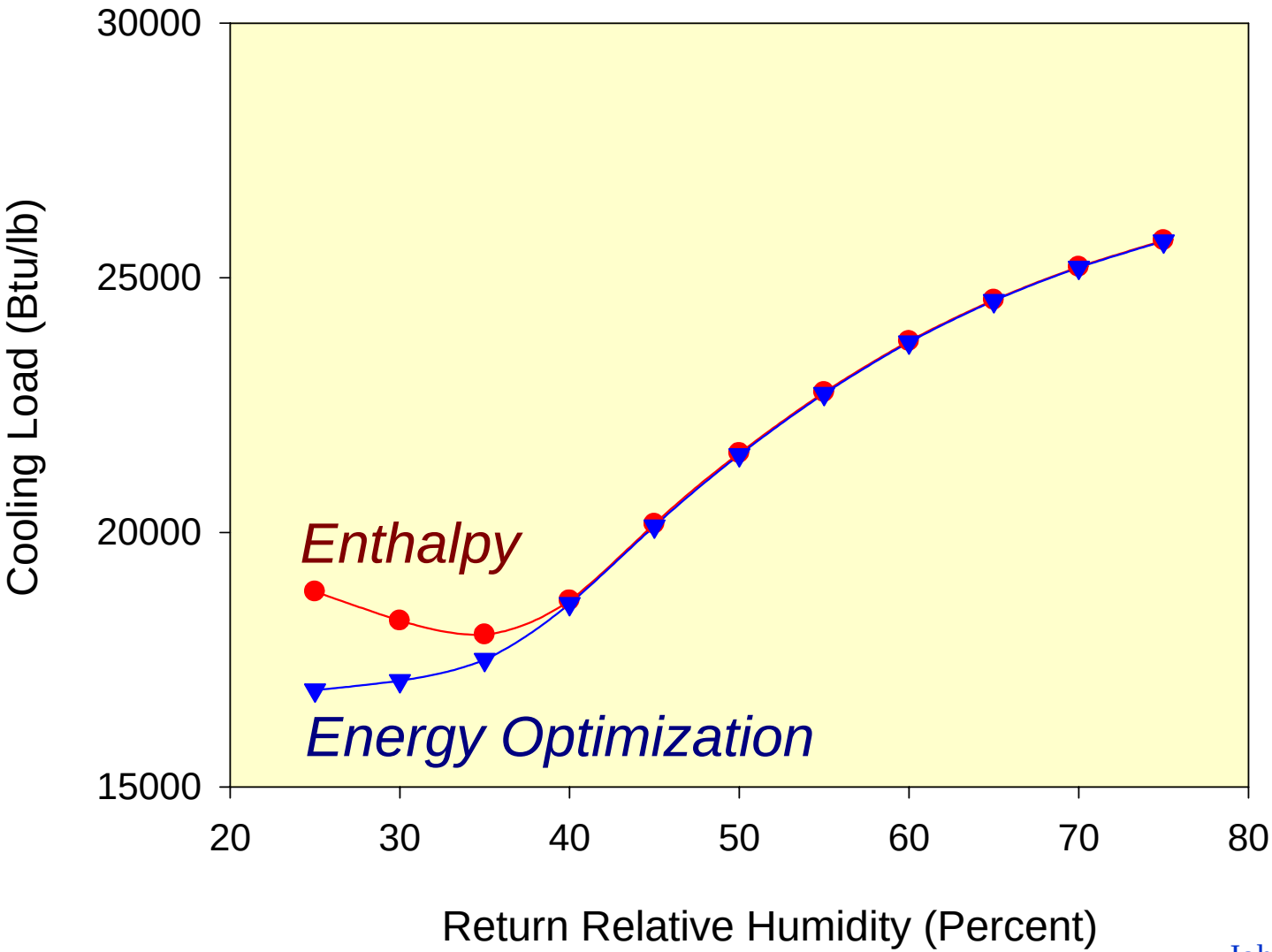
Enthalpy Economizer



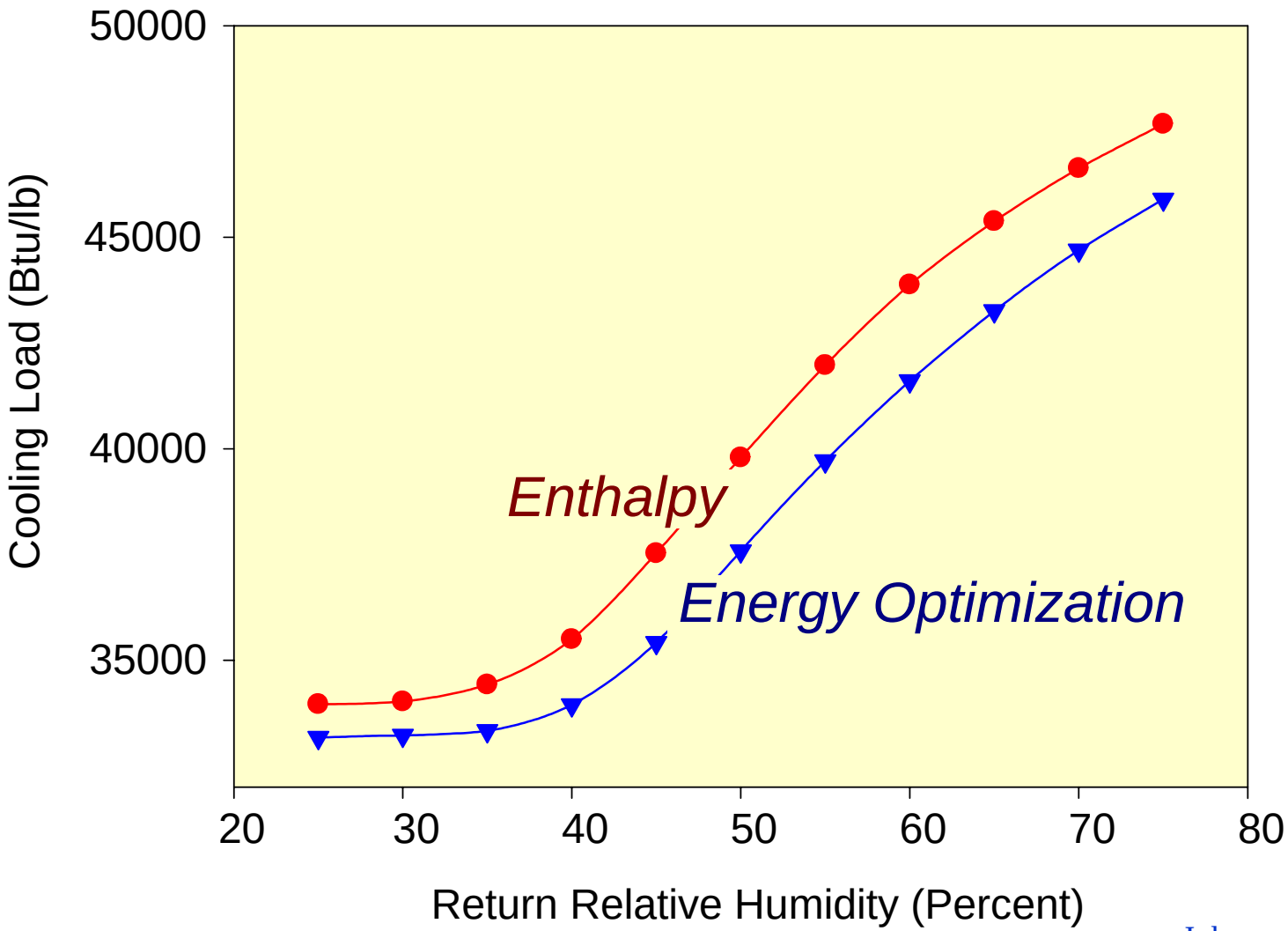
Energy Optimization Economizer



Simulation Results for New York



Simulation Results for Phoenix



Summary

- Tune feedback controllers
- Detect & fix faulty systems
- Stop fast switching: H⇨C ⇨H ⇨C ⇨H ⇨C
- Use energy optimization